



HANSON RIVET

& SUPPLY CO.

13241 Weidner Street
Pacoima, CA 91331

Phone: 818-485-0500

FAX: 818-485-0540

Outside CA: 1-800-RRRIVET

www.hansonrivet.com



WRENCH TYPE THREADED INSERT TOOLS



| ITEM ID | MODEL | SET UP | REPLACEMENT MANDREL |
|--------------|--------------|---------|---------------------|
| RT-L845-0440 | L845-4-40 | 4-40 | RTP-J70-0440 |
| RT-L845-0632 | L845-6-32 | 6-32 | RTP-J70-0632 |
| RT-L845-0832 | L845-8-32 | 8-32 | RTP-J70-0832 |
| RT-L845-1032 | L845-10-32 | 10-32 | RTP-J70-1032 |
| RT-L845-1024 | L845-1024 | 10-24 | RTP-J70-1024 |
| RT-L845-2520 | L845-1/4-20 | 1/4-20 | RTP-J70-2520 |
| RT-L845-2528 | L845-1/4-28 | 1/4-28 | RTP-J70-2528 |
| RT-L722-3118 | L722-5/16-18 | 5/16-18 | NON REPLACEABLE |
| RT-L722-3124 | L722-5/16-24 | 5/16-24 | NON REPLACEABLE |
| RT-L722-3716 | L722-3/8-16 | 3/8-16 | NON REPLACEABLE |
| RT-L722-3724 | L722-3/8-24 | 3/8-24 | NON REPLACEABLE |
| RT-L722-5013 | L722-1/2-13 | 1/2-13 | NON REPLACEABLE |
| RT-L722-5020 | L722-1/2-20 | 1/2-20 | NON REPLACEABLE |
| RT-L845-M04 | L845-M4 | M4 | RTP-J70-M04 |
| RT-L845-M05 | L845-M5 | M5 | RTP-J70-M05 |
| RT-L845-M06 | L845-M6 | M6 | RTP-J70-M06 |
| RT-L722-M08 | L722-M8 | M8 | NON REPLACEABLE |
| RT-L722-M10 | L722-M10 | M10 | NON REPLACEABLE |



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1. Thread the threaded insert on to the pull-up stud until one thread is exposed on the end. Advance anvil by turning hex nut until it is tight against the head of the threaded insert. Place threaded insert into work hole.



2. Place hex wrench in socket of jackscrew and hold stationary. Turn hex nut in clockwise direction with a wrench while holding tool at right angle to the work. Turn nut the required number of turns - or until firm resistance indicates a complete upset of the threaded insert



3. Break nut loose with counter clockwise movement. Remove both wrenches from the tool. Remove tool from threaded insert by revolving entire tool in counter

